



Horizontal Rollers



Break Press



CNC Burning Machine



Grand Bahama Shipyard Limited

STEEL AND ALUMINUM WORKS

The comprehensive 35,000 ft² Steel/Aluminum Workshop is capable of providing fabrication, welding and fitting of steel and aluminum products for new construction, repairs and retrofits. The North Beach Wharf lay-down area is available for the on-site fabrication of large modules. The yard utilizes certified teams of international labor.

For enquiries and bookings please contact:

Alandka Julien, Sales Administrator +1 242 350-4071 / ajulien@gbshipyard.com

For more information about GBSL services visit www.grandbahamashipyard.com

Equipment:

- Welding Machines:
 - Automated Welding Equipment
 - Mig Machine
 - Submerge Arc
- CNC Burning Machine
- Plasma and Oxy Settling
- Roll Machine
- Press Break Machine
- Automated Band Saw
- Pipe Bender
- Profile Burners
- Plasma Cutters
- Overhead Cranes

Capabilities:

- Modular Construction
- Fabricate and Assemble Units and All Ship Parts Including but not limited to: cabinets, steel structures, sea chests, spiral ladders/stairs, gangways and bulkheads
- ALL Sub-Assemblies
- Roll Pipe
- Lift and Fabricate Templates
- Sponsons
- Pressure Vessels Tanks
- In House Lofting Capabilities

Welding Qualifications:

Lloyd's Register (LR) Certified
Welders: All Positions
Procedures: Pipe and Plate

Stock Approved Materials (by Class):

LR and ABS

UTM Hull Thickness Gaging (by Class):

LR
DNV/GL
ABS
BV



Grand Bahama Shipyard Limited is located in Freeport, Grand Bahama, Bahamas approximately 93 nm east of Miami, Florida. **GBSL** can accommodate vessels up to 82,500 tonnes and over 300 m in length.

	Floating Dock #1	Floating Dock #2	Floating Dock #3	Finger Pier	North Beach Wharf
Overall Length	268.3 m (880 ft)	300 m (985 ft)	310 m (1017 ft)	300 m (985 ft)	300 m (985 ft)
Breadth between Wing Walls	33.5 m (115 ft)	58.5 m (192 ft)	54.6 m (179 ft)	—	—
Maximum Vessel Draft	6.5 m (21 ft)	8.5 m (27 ft)	8.5 m (27 ft)	14 m (42 ft)	14 m (42 ft)
Maximum Water Depth	—	—	—	16 m (48 ft)	20 m (60 ft)
Thruster Pits	—	—	—	—	4 x 24 m pits
Dock Lifting Capacity	27,000 tonnes	82,500 tonnes	50,000 tonnes	—	—
Number of Cranes	2 dock cranes	4 dock cranes	2 dock cranes	1 dock crane	3 mobile cranes
Crane Capacity	2 x 20 tonnes	2 x 24 tonnes 1 x 26 tonnes 1 x 32 tonnes	2 x 40 tonnes	1 x 16 tonnes	1 x 20 tonnes 1 x 175 tonnes 1 x 300 tonnes

Facilities

- 3 Floating Drydocks
- 2 Wharfs with Lay-Down Areas
- 1 Fully Serviced Pier
- Grey and Black Water Reception
- Interior and Exterior Storage
- Life Boat Repair

Services

- Drydocking and Afloat Repairs
- Steel and Pipe Fabrication /Repair
- Interior/Exterior Blasting and Coating
- Electric Motor Overhaul
- Cabin and Public Space Installations
- Naval Architects and Engineers
- Riding Squads
- Life Boat Repairs
- Insulation Replacement
- Main Engine Overhaul Capability
- Aluminum Fabrication/Repair
- HVAC Fabrication/Replacement

Workshops

- Steel and Pipe
- Mechanical, Carpentry
- Electrical with baking ovens and rewind capabilities
- LNG Clean Room
- Clean Room for thruster overhaul

Lloyd's Register (LRQA) CERTIFICATIONS: OHSAS 18001 / ISO 14001 / ISO 9001
I.S.P.S. Compliant / GTT APPROVED

Grand Bahama Shipyard

L I M I T E D

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